



**SIEMENS**



Connected Manufacturing

# Ethernet 101

# Why Ethernet

## Ethernet is Everywhere!



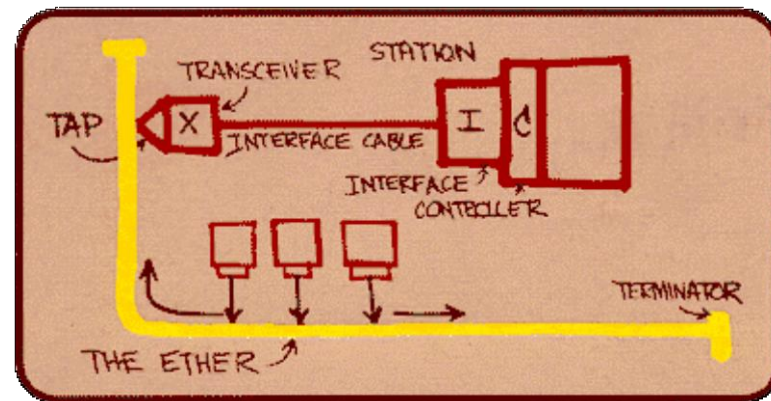
Bob Metcalfe's 1973 sketch of his original "ethernet" vision  
 Image provided courtesy of Palo Alto Research Center Inc., a Xerox Company

## Ethernet is everywhere

- Ethernet is the most common computer networking medium
- Standardization on this technology has created some of the easiest ways to connect devices.
- Ethernet has been developed to be flexible, powerful, and easy to implement
- Many manufactures have field bus technologies that are Ethernet based

## Ethernet - Origins

- Ethernet is a network specification that was published in 1975 by the XEROX company



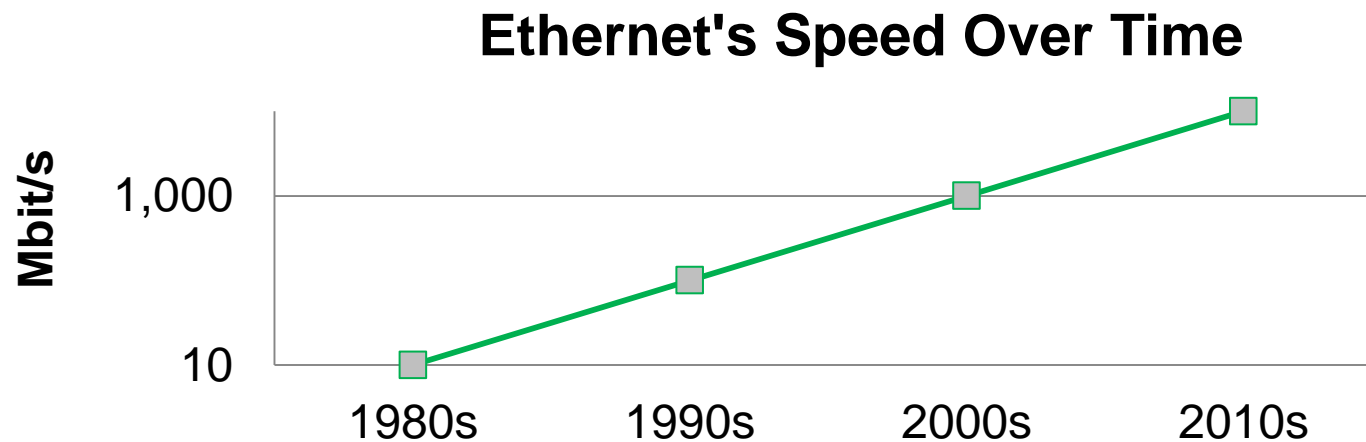
Sketch by Bob Metcalfe, who was active in the Xerox Palo Alto Research Center (PARC) in the early '70s.

- Ethernet version 1 was further developed from 1980 onwards by the IEEE (Institute of Electrical and Electronics Engineers) in workgroup 802.

## Ethernet – Standardization IEEE802.3

- IEEE created the Ethernet specification
- Created a competitive market where innovation thrived
- Ethernet's capabilities have evolved to meet the ever increasing demand

### IEEE 802.3 is the Ethernet Standard



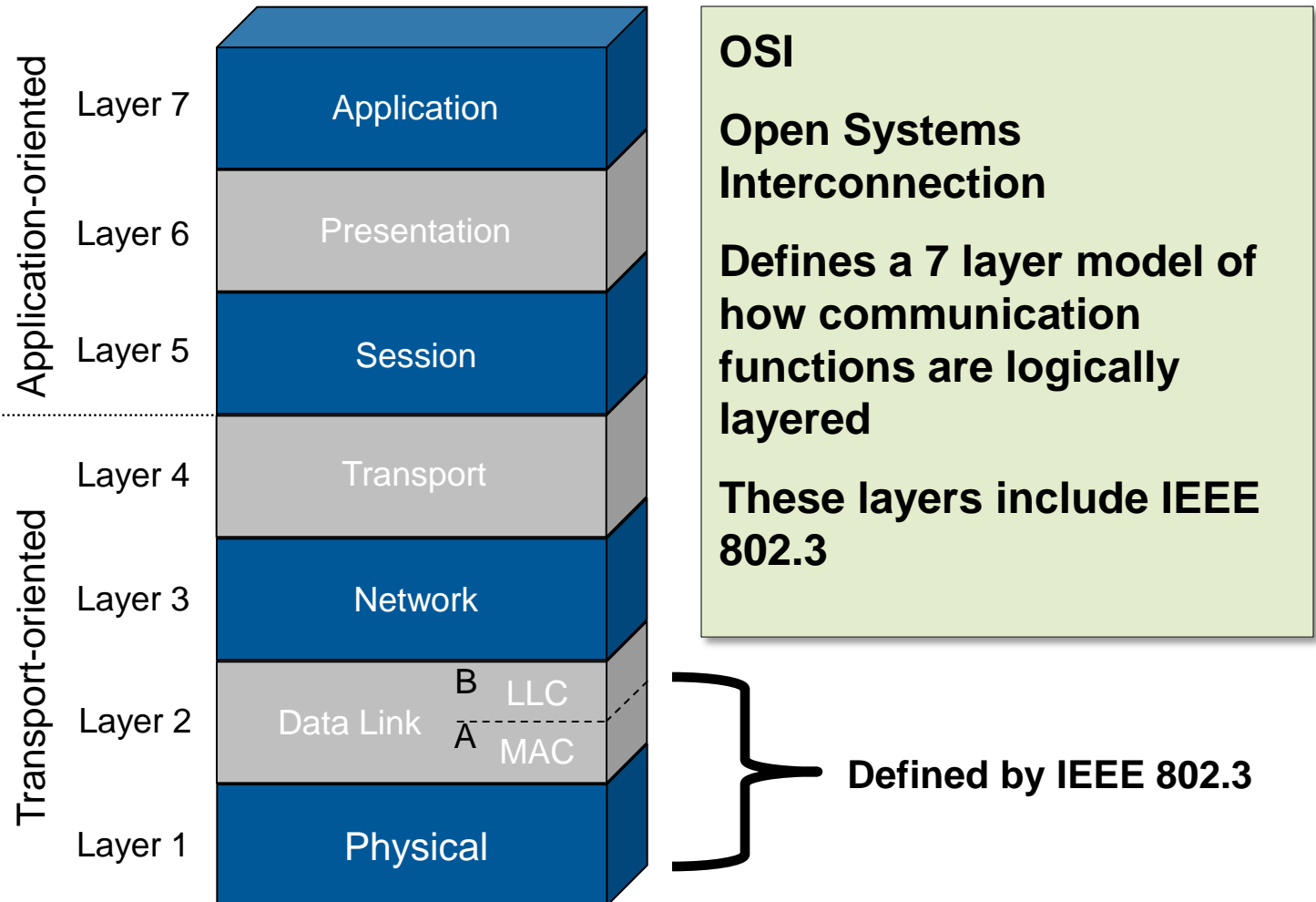
## Standards

There are two important standards that define Ethernet.

**IEEE 802.3** – This is the Ethernet standard that is concerned about the transport and physical medium of the network.

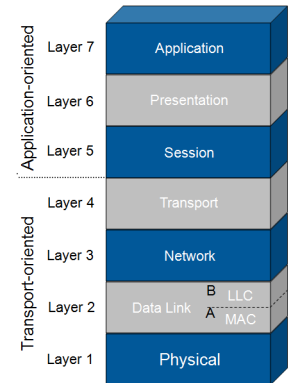
**IEC 7498-1** - This is the **ISO/OSI 7 layer model**, it defines both the transport oriented part of Ethernet as well as the Application oriented parts. **It includes IEEE 802.3**

# The OSI 7 Layer Reference Model



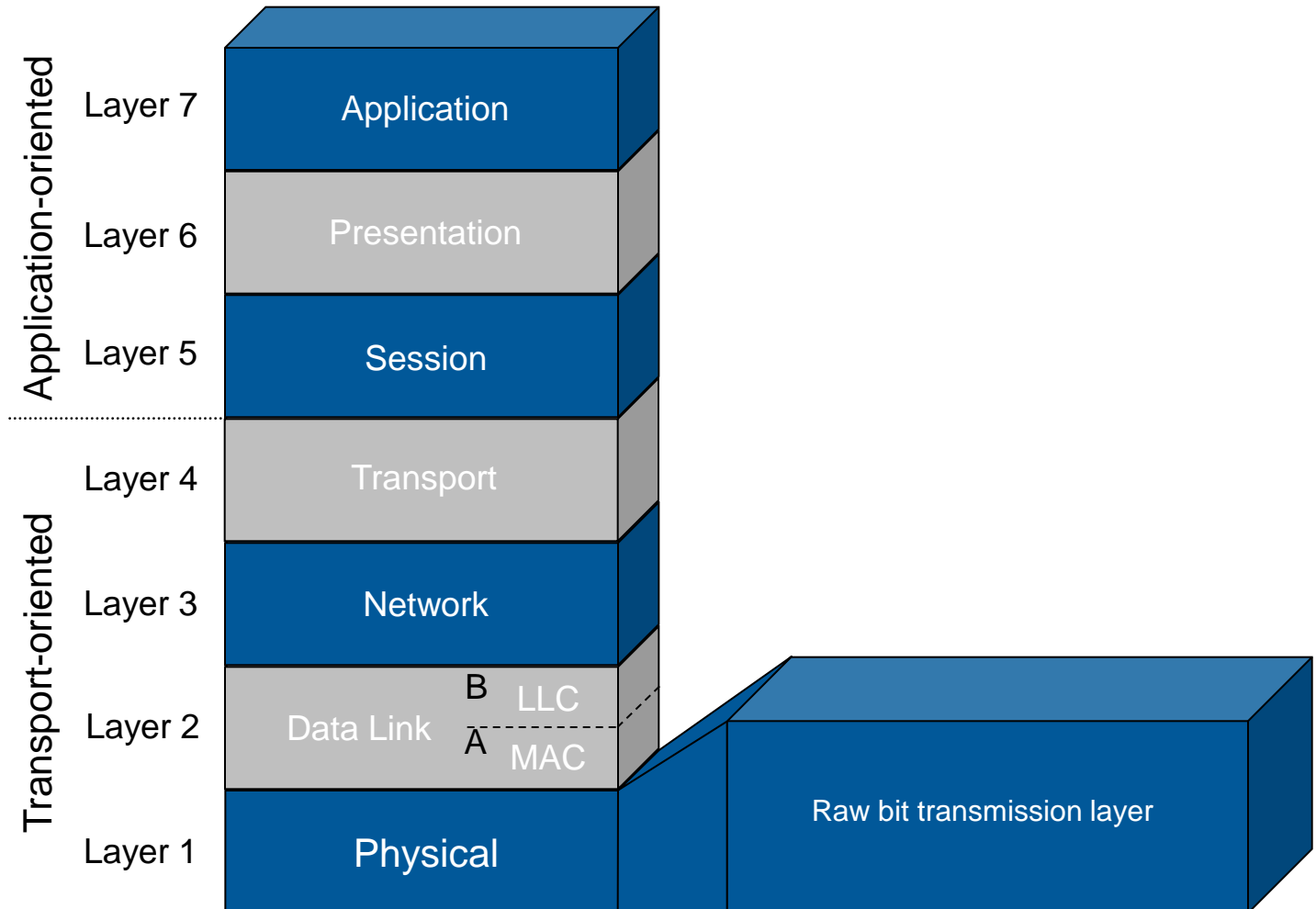
# Ethernet 101

**During this presentation,  
the OSI seven layer model  
will show what layer we are  
discussing**





# The Physical Layer (Layer 1)



## The Physical Layer (Layer 1)

This is the hardware associate with creating the network.

Copper wiring such as

CAT-5 cable (twisted pair)

Coaxial cable

Fiber-optic cable

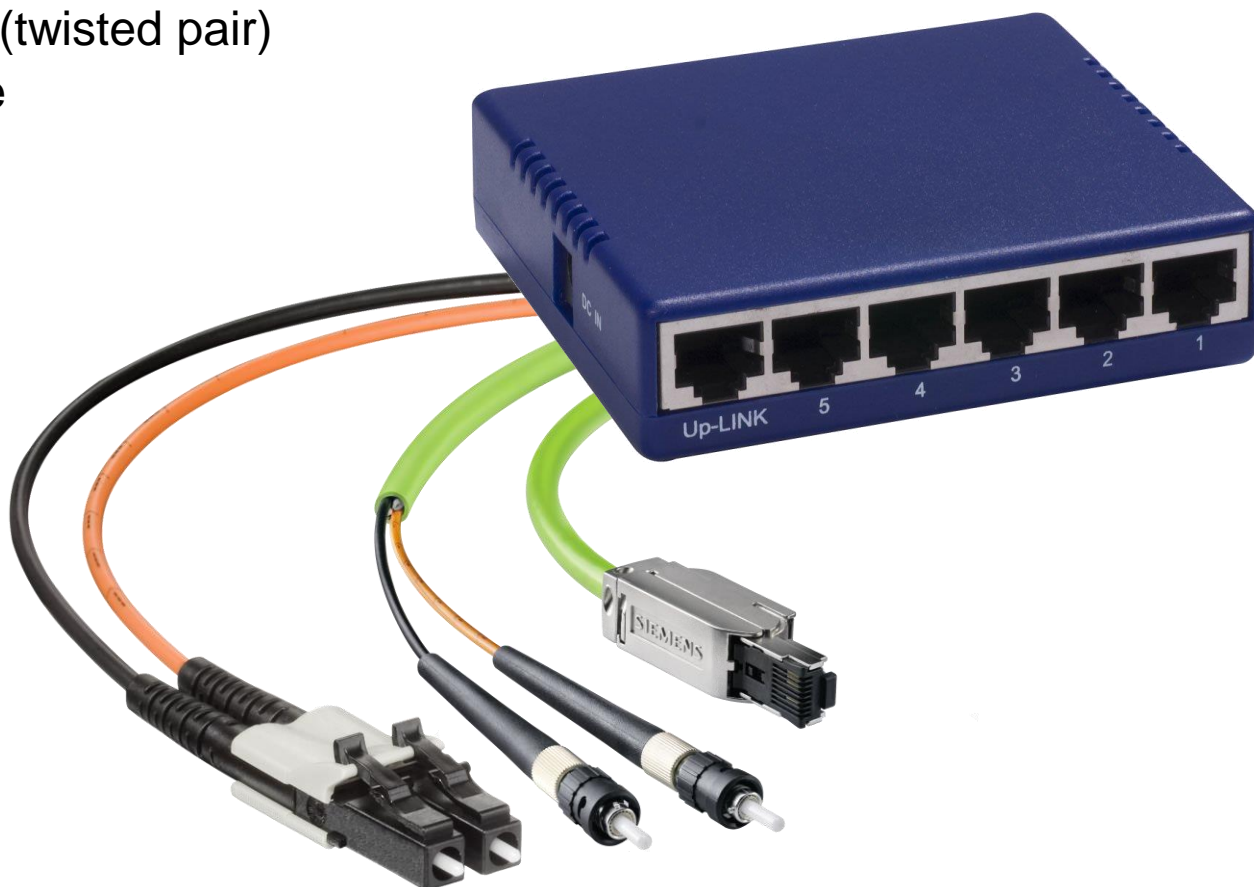
Glass

Plastic

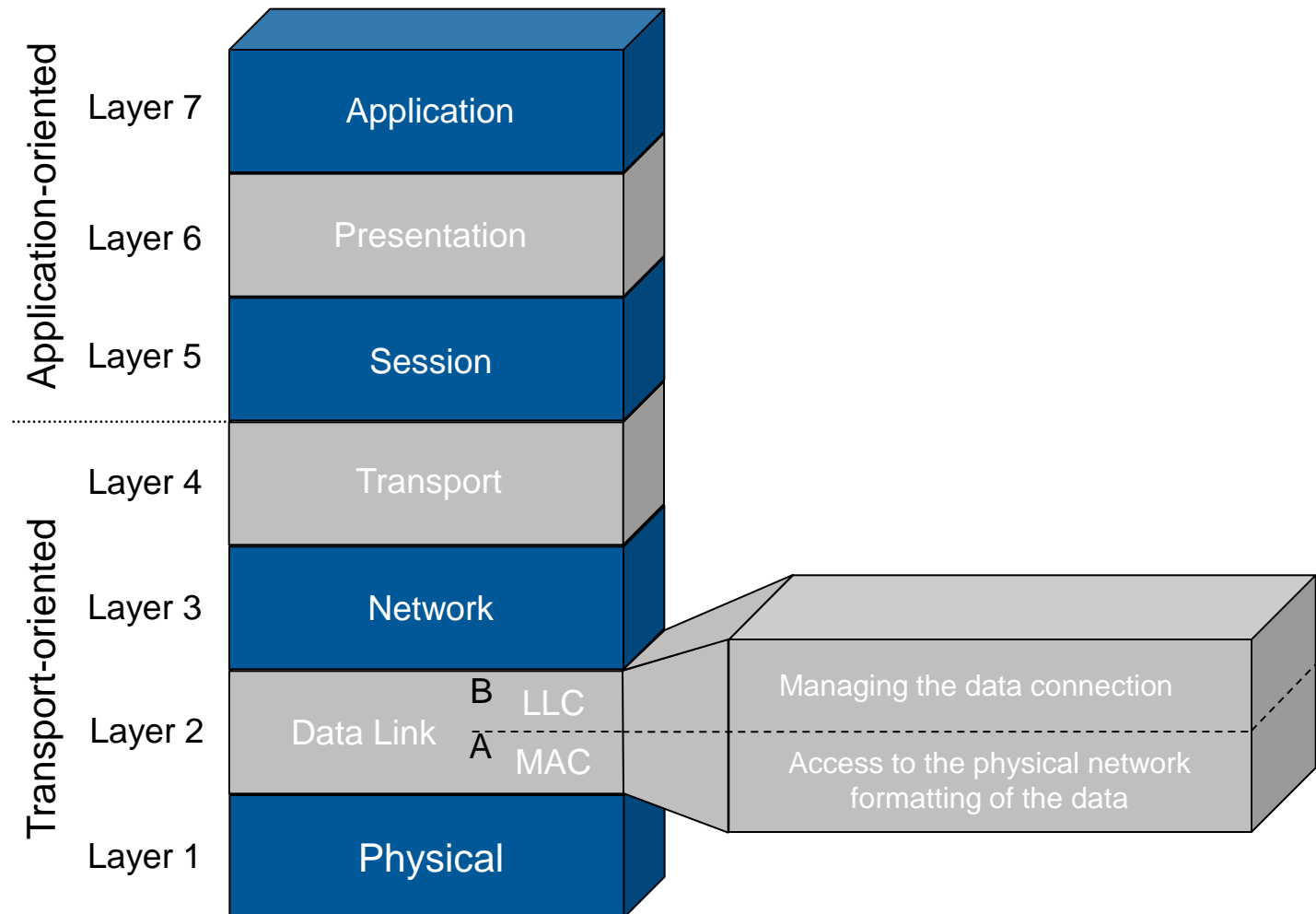
Network devices

Hubs

Repeaters

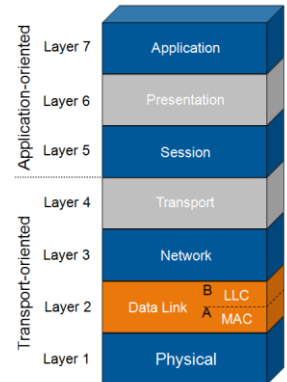


## The Data Link Layer (Layer 2)



## The Data Link Layer (Layer 2)

- Each device in the local area network has a unique address
- Handles datagram (message frames) transport between devices within the local area network
- The Data Link Layer is divided into two parts
  - MAC – Layer 2a - Media Access Control
  - LLC – Layer 2b - Logical Link Control

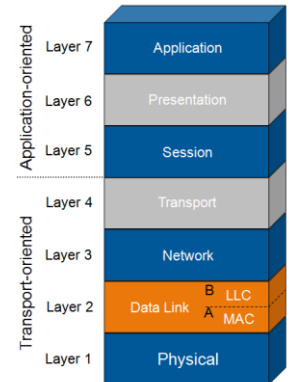


### Did you know?

The Ethernet specification (IEEE 802) includes layer 1 and 2a of the ISO/OSI reference model

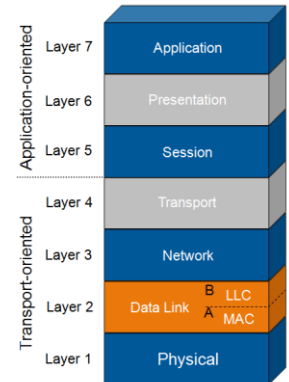
# Media Access Control (MAC)

- Protocol layer for the Physical Layer
- Specifies that each network device will have a unique address
  - **MAC address** – 6 byte address
- Provides the following communication services
  - **Unicast**
  - **Multicast**
  - **Broadcast**



## Media Access Control (MAC) Address

MAC address (hexadecimal)	Vendor
00-50-8b-xx-xx-xx	Compaq
00-07-E9-xx-xx-xx	Intel
<b>08-00-06-xx-xx-xx</b>	<b>SIEMENS</b>
00-60-2F-xx-xx-xx	Cisco
00-15-F2-xx-xx-xx	Asus



The **MAC address** (Media Access Control address) is a unique hardware address of every single network adapter and is used to **uniquely identify** each device.

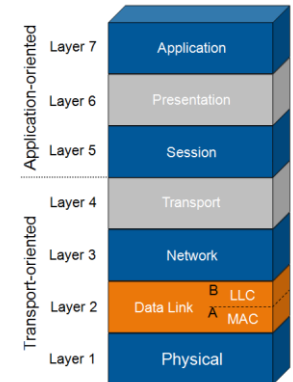
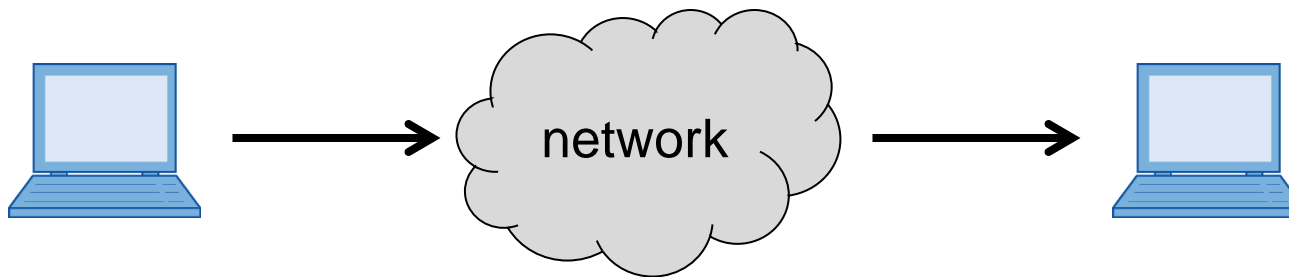
### Did you know?

Each manufacturer has a range of MAC addresses. You can determine which company made the device just by looking at its MAC address

# Unicast, Broadcast, Multicast

**Unicast** - one host sends to one client

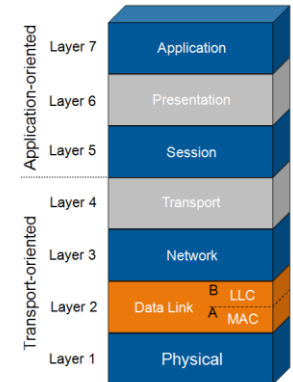
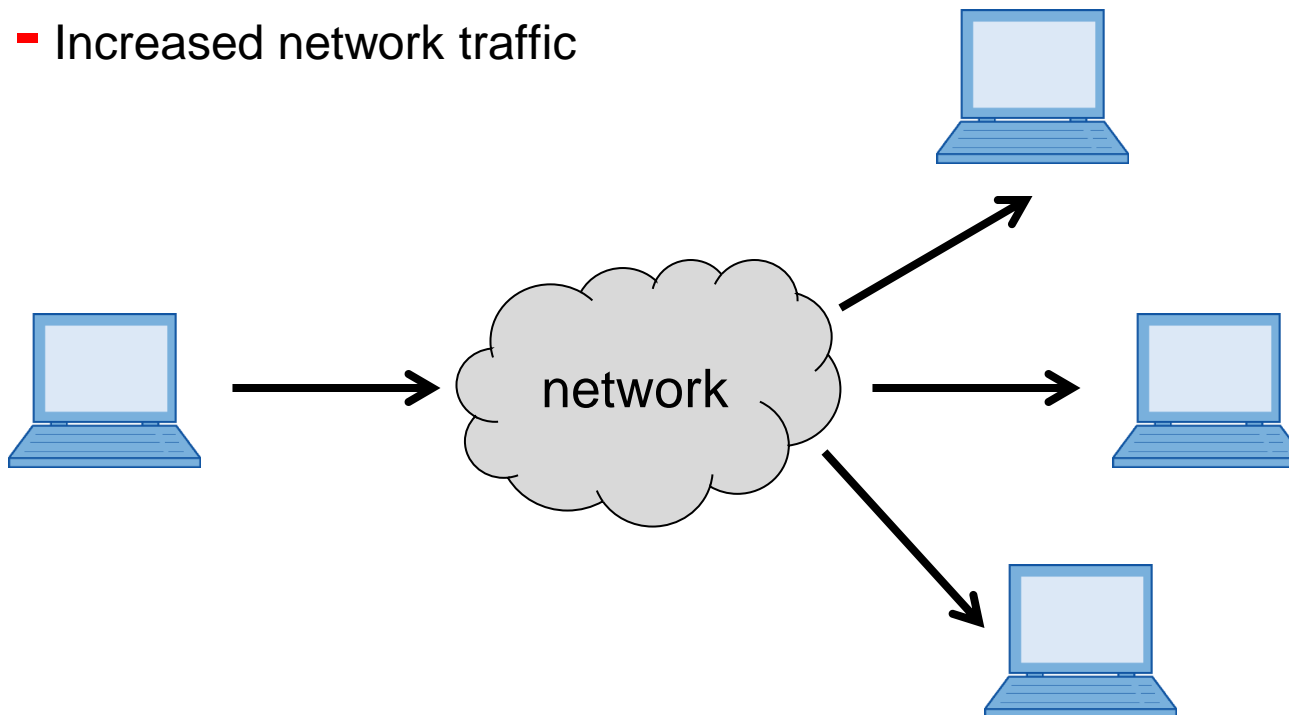
- + The data only travels to the specified client
- + Lower overall network traffic
- + Works very well with wireless networks



# Unicast, Broadcast, Multicast

## Broadcast - one host sends to multiple clients

- + Easy to send data to multiple clients
- Data is sent to all clients weather they need it or not
- Increased network traffic

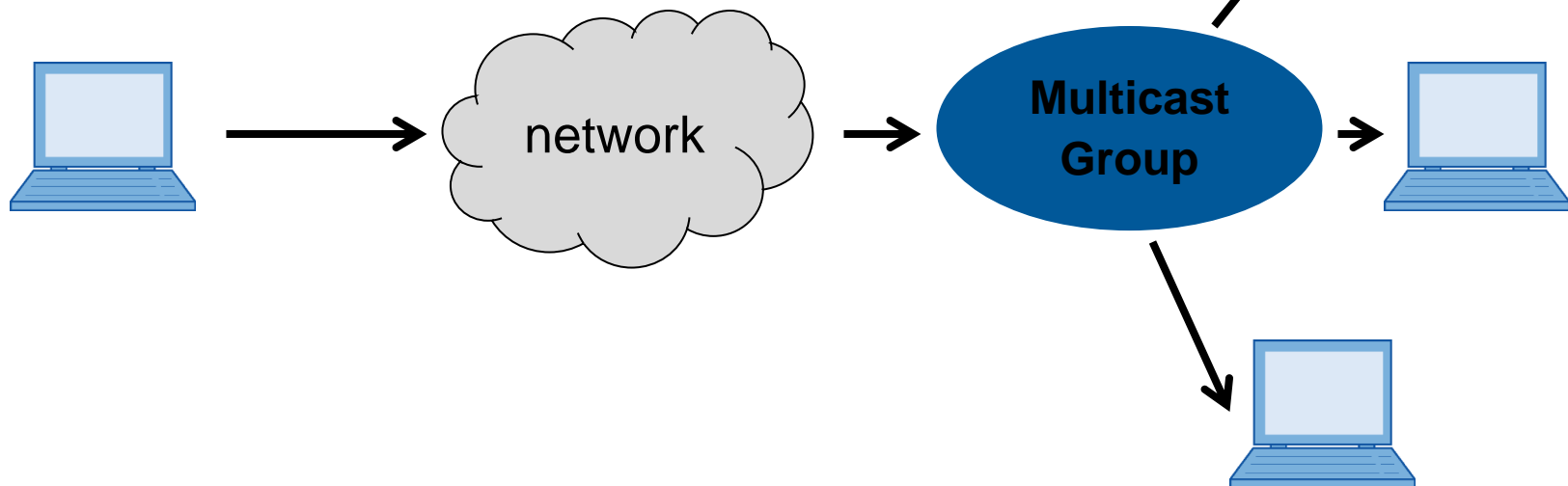




# Unicast, Broadcast, Multicast

**Multicast** - one host sends to a group of clients

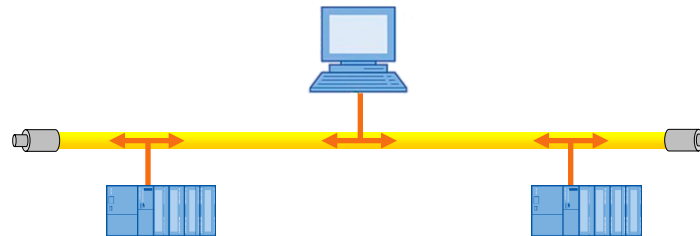
- + Easy to send data to multiple clients
- Data is sent to all client weather they need it or not
- Increased network traffic
- Clients must subscribe to the multicast group



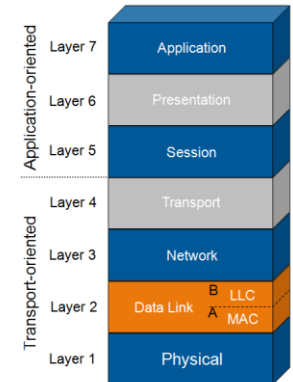
# Shared Media Ethernet

Shared Media Ethernet consists of a network connecting multiple devices via a single cable or a network hub

## Shared Media



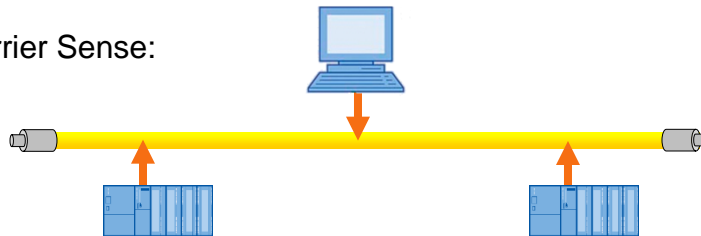
- Devices share the same physical network



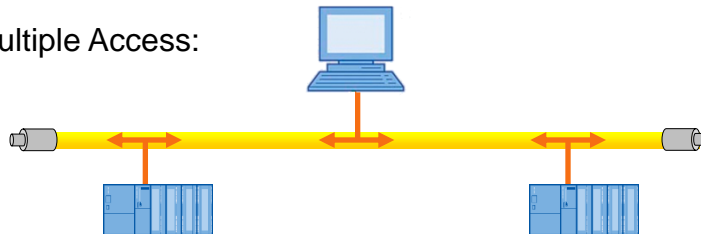
# Carrier Sense Multiple Access/Collision Detection (CSMA/CD)

## Carrier Sense Multiple Access/Collision Detection (CSMA/CD)

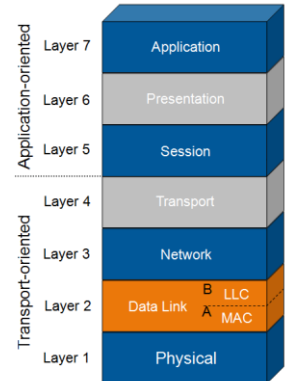
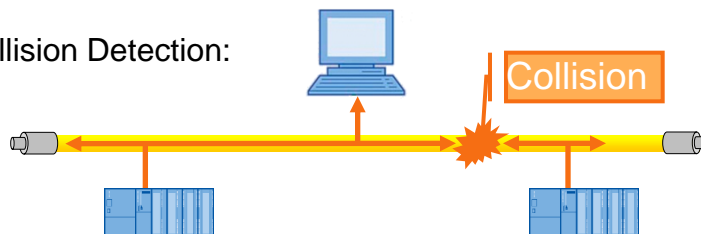
**1st step – CS** Carrier Sense:



**2nd step – MA** Multiple Access:



**3rd step – CD** Collision Detection:

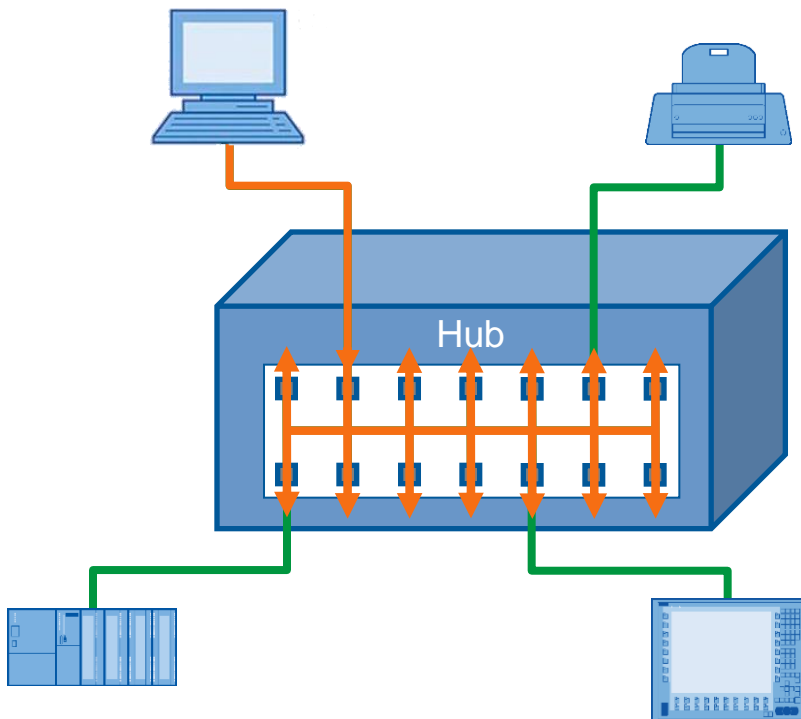


### Dinner Table Analogy

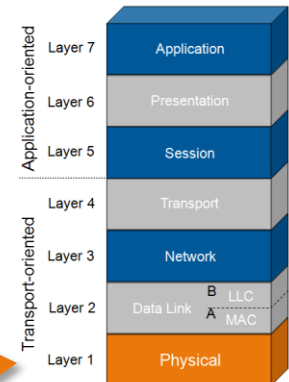
Before speaking, each guest waits for the current speaker to finish talking. If two guest start talking at the same time, both stop and wait for random periods of time before trying to speak again

# Ethernet Hub

- forward frames to all ports.
- leads to increased bus load
- Allows for data collisions.



Hubs  
function at  
Layer 1

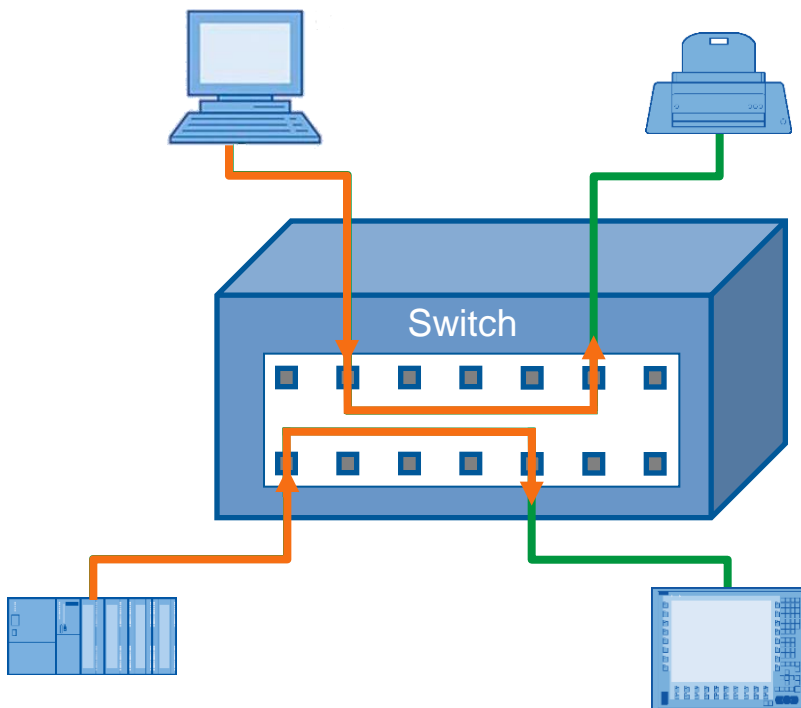


## Did you know?

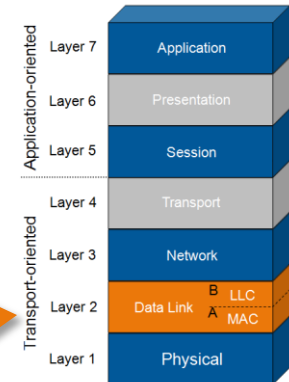
Only one node can communicate at a time on a hub. All nodes must share the available bandwidth.

# Ethernet Switch

- Eliminates the need for CSMA/CD
- Eliminates the possibility of data collisions
- Increases overall network throughput



**Switches  
function at  
Layer 2**



## Did you know?

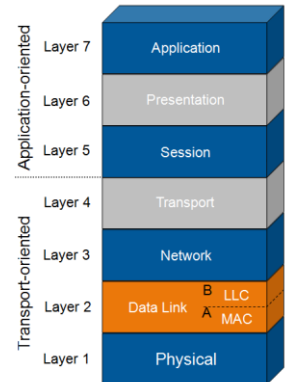
Switches eliminate data collisions and provide the full bandwidth of the port to each node

Also, several nodes can communicate at the same time

# Ethernet Switch types

## Unmanaged Switched

- They have **no configuration** options
- They usually have **no interface**



## Managed

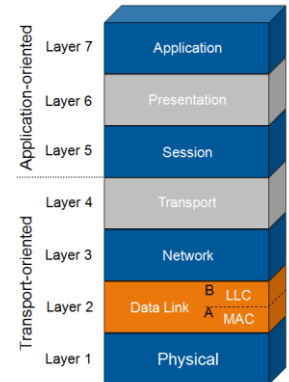
- Include all the functionality of the unmanaged switch
- Usually includes an interface such as a built in web server
- Usually includes **higher level configuration options** to better help control network traffic
- Usually **includes diagnostics** functions

# Ethernet switch port function – Auto-negotiation

Most switches today provide **auto-negotiation** for each of their ports.

## Auto-negotiation

- The switch can determine things about each device connected at its ports such as
  - **Speed**
  - **Duplex mode**
  - **Flow control**



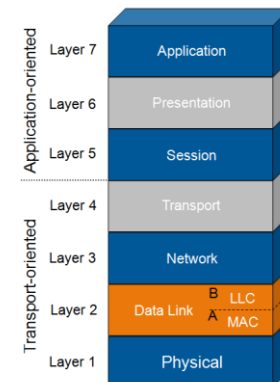
### Did you know?

In most cases you should leave the switch set to auto negotiate and it will determine the highest performance transmission mode.

# Ethernet Switch transmission modes

Ethernet switches can communicate using two different transmission modes

- **Half duplex (HX)**
- **Full duplex (DX)**

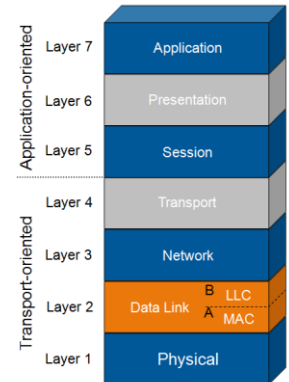
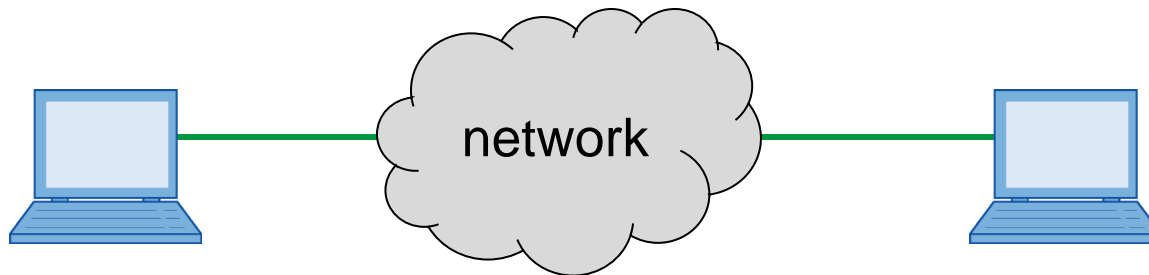




# Half Duplex

## Half duplex (HX):

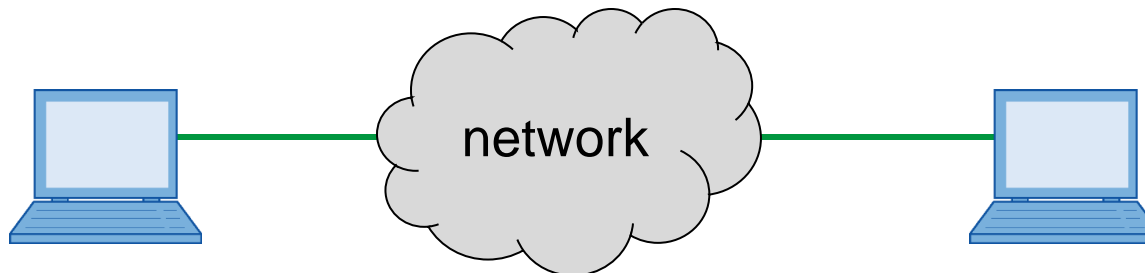
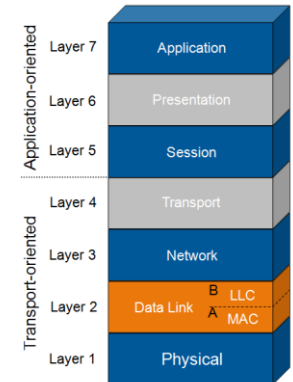
- **Two channels** are available for transmission
- Data can only be transmitted **alternately** on each channel **not at the same time**
- Devices operate in "**alternating mode**".



# Full Duplex

## Full duplex (DX):

- Data can be transmitted via both channels simultaneously



### Did you know?

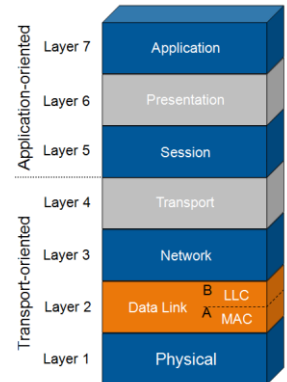
Using half duplex can have a huge negative impact on the network performance

# Ethernet switch port function – Auto-sensing

Most switches today provide Auto-sensing for each of their ports

## Auto-sensing (Auto Crossing)

- The switch can determine which type of Ethernet implementation to use (MDI , MDIX)
- This means that you can *use* either type of cable without concern
  - **straight through**
  - **crossover**

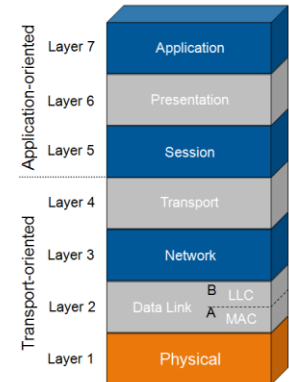


### Did you know?

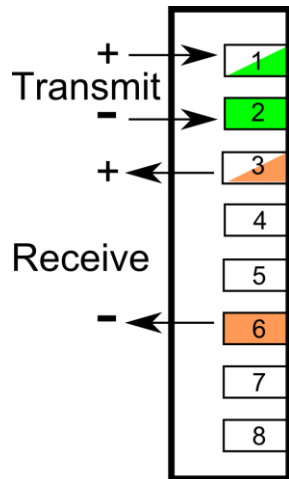
In most cases you should leave the switch set to auto sensing mode and it will determine the proper MDI/MDIX mode automatically

# MDI - MDIX

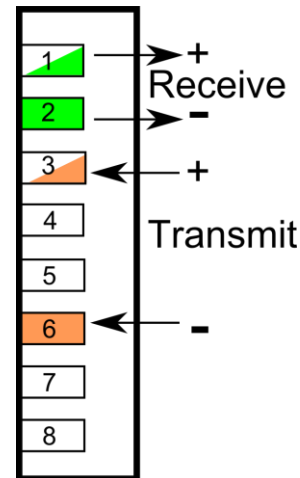
There are two different implementations of the Ethernet adapter for twisted pair.



## MDI - Medium Dependent Interface



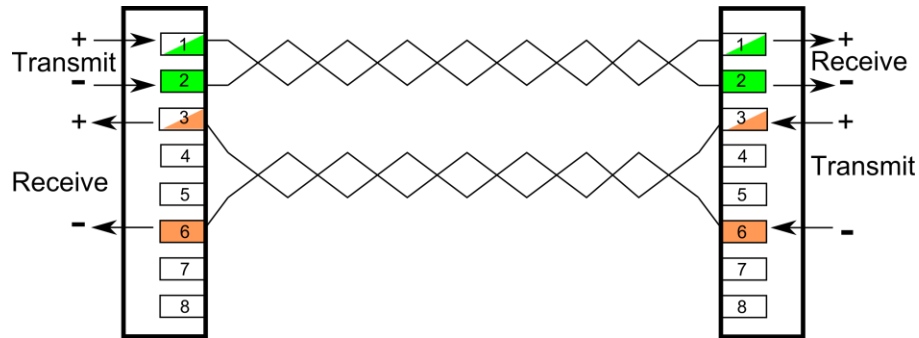
## MDIX - Medium Dependent Interface Crossover



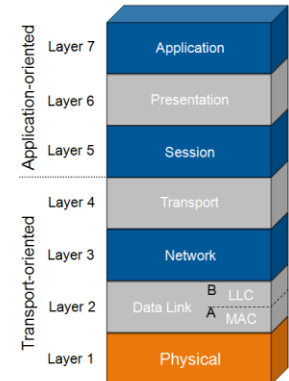
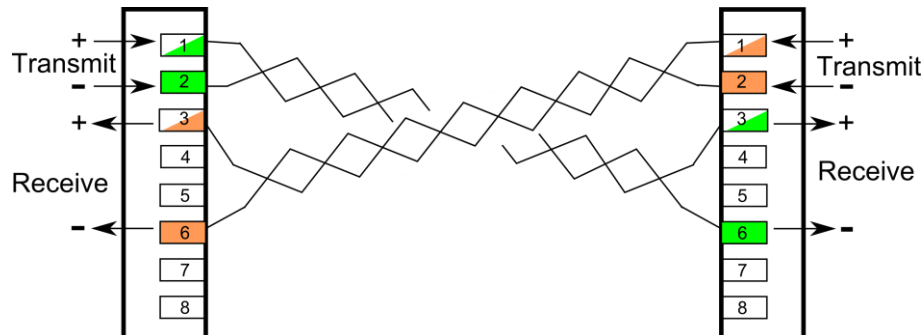
# Straight through and crossover cables

There are two types of Ethernet (over twisted pair) cables

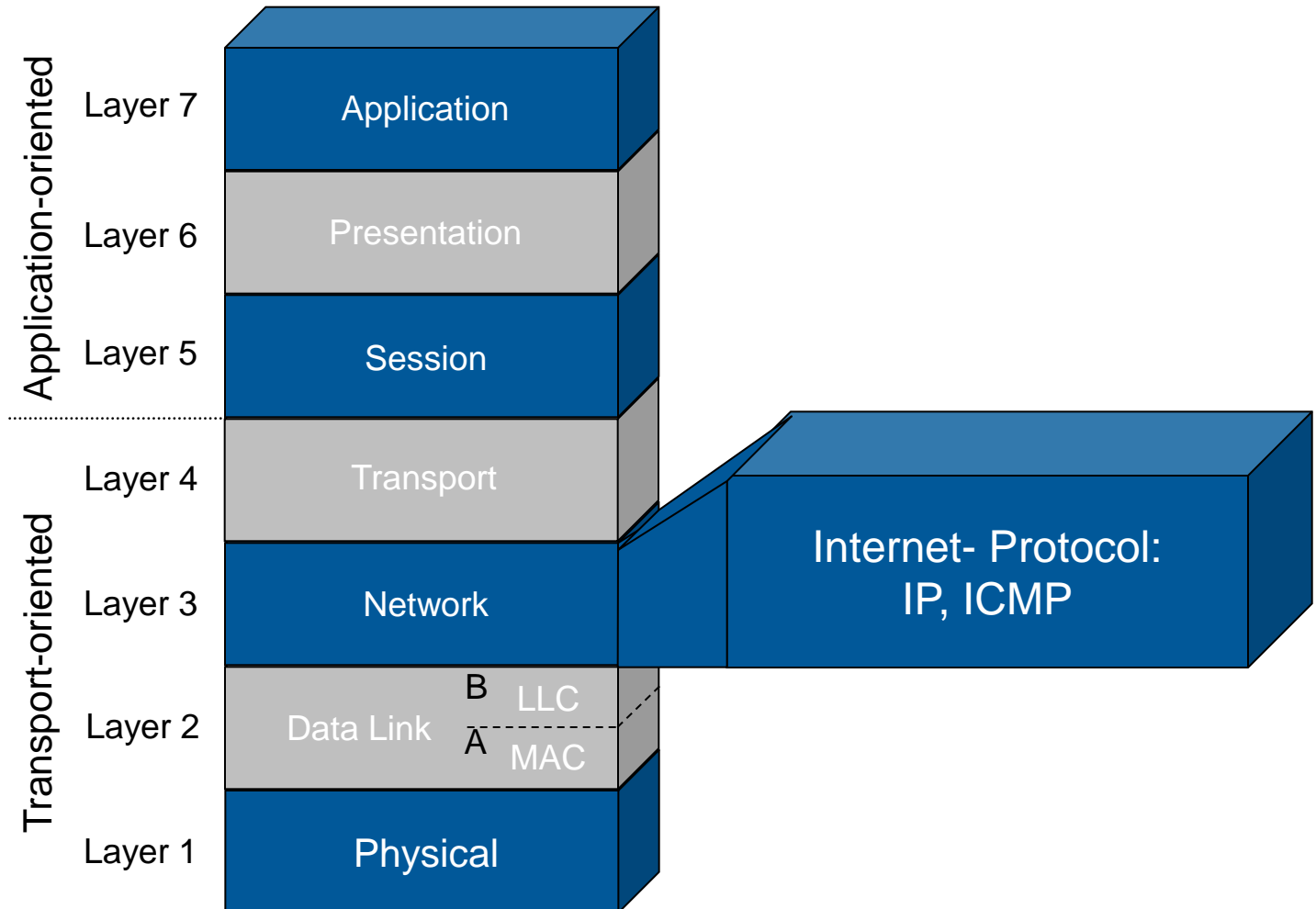
## •Straight through



## •Crossover

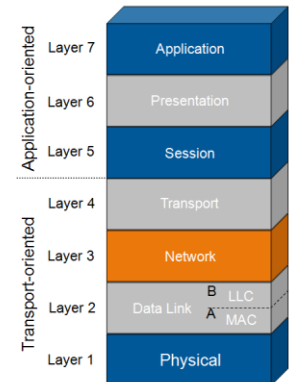


# The Network Layer (Layer 3)



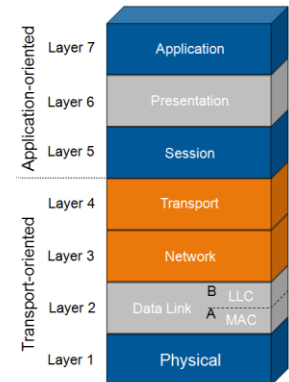
## Characteristics of the Network Layer

- IP is connectionless and works without acknowledgement.
- Data packages could be received in a different order than were sent.
- The most important declaration is the IP address.



# What is TCP/IP?

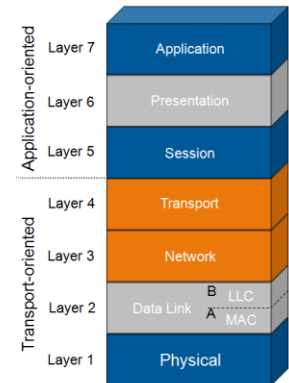
- TCP/IP is a network protocol
- It is the basic protocol for many applications which are communicating across network segments.
- It contains:
  - **TCP**: Transmission Control Protocol, for secure transport of data
  - **IP**: Internet Protocol, to send data across network segments





## Connectionless: User Datagram Protocol (UDP)

- Compared to TCP, UDP is connectionless
- Unsure reception because there is no acknowledgment upon receipt of data.
- UDP is used for:
  - Simple datagram service or
  - as simple Transport, if higher protocols provide
    - error and consistency check (i.e. SNMP)









### Did you know?

UDP is like using a Walkie-Talkie

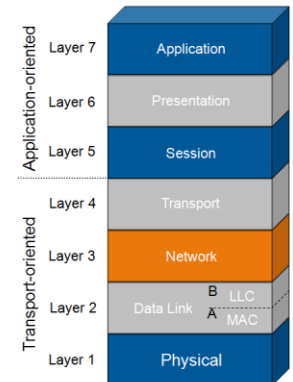
TCP is like using a Telephone

## TCP vs. UDP

	TCP	UDP
Messages automatically resent if partner does not receive		
One message can be broadcast to several partners		
Can determine if partner is connected		
Has checksum with recovery		
Has sequence checking		
Used for time critical applications		

## The IP Address (IPV4)

- Every device on a network has an IP address
- The IP address is like the street address of your home
- The IP address is formatted as 4 numbers separated by periods  
Example: 192.168.1.144
  
- NOTE: IPV4 uses 32bit addressing which allows for about 4.3 billion addresses.



## Subnet Mask (IPV4)

The IP Address actually contains two useful pieces of information

1. The **local network ID** that the device belongs too
2. The **unique local address** of the device

The Subnet mask defines

- How many bits are used for the local network ID
- The remaining bits of the IP address are used for the local address of the device

Example

IP Address:           192.168.1.144

Subnet Mask:        255.255.255.0

## IP address and subnet mask example (IPV4)

Example #1

IP Address: 192.168.1.144

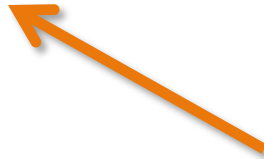
Subnet Mask: 255.255.255.0

## IP address and subnet mask example (IPV4)

Example #1

IP Address: 192.168.1.144

Subnet Mask: **255.255.255.0**



**The subnet mask  
255.255.255.0**


Indicates that all of the bits of the first 3 bytes of the IP address indicate what **local network ID** the device is a member of

## IP address and subnet mask example (IPV4)

Example #1

IP Address: **192.168.1.144**

Subnet Mask: 255.255.255.0



**This means the device is on  
the 192.168.1.xxx local  
network**


It can communicate with other  
devices that are also part of  
the 192.168.1.xxx local  
network

## IP address and subnet mask example (IPV4)

Example #1

IP Address: 192.168.1.**144**

Subnet Mask: 255.255.255.0



This device is **144** of the  
**192.168.1** local network

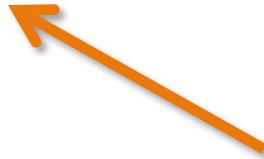


## IP address and subnet mask example (IPV4)

Example #2

IP Address: **192.168.1.144**

Subnet Mask: **255.255.0.0**



**The subnet mask  
255.255.0.0**

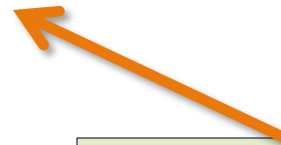
Indicates that all of the bits of the first 2 bytes of the IP address indicate the **local network ID** 192.168

## IP address and subnet mask example (IPV4)

### Example #2

IP Address: 192.168.1.144

Subnet Mask: 255.255.0.0



This unique local address of the device is **1.144**

The local address now is 2 bytes long

### Did you know?

The subnet mask allows you to control the number of devices that can be a part of the local network

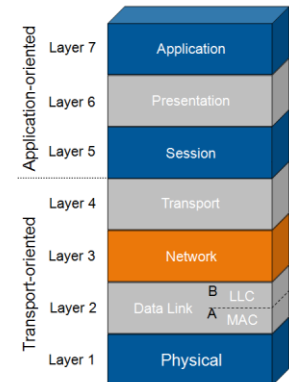
# What is IPV6

## Internet Protocol version 6

- Newest version of the IP address specification
- Addresses future issue where we would run out of IPV4 addresses
- Uses 128 bit addressing
  - This allows for  $2^{128}$  or  $3.4 * 10^{38}$  addresses

### IPV6 Example:

- **2001:0db8:85a3:0042:1000:8a2e:0370:7334**

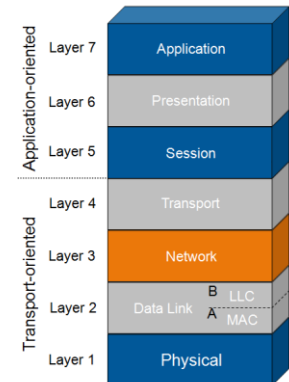
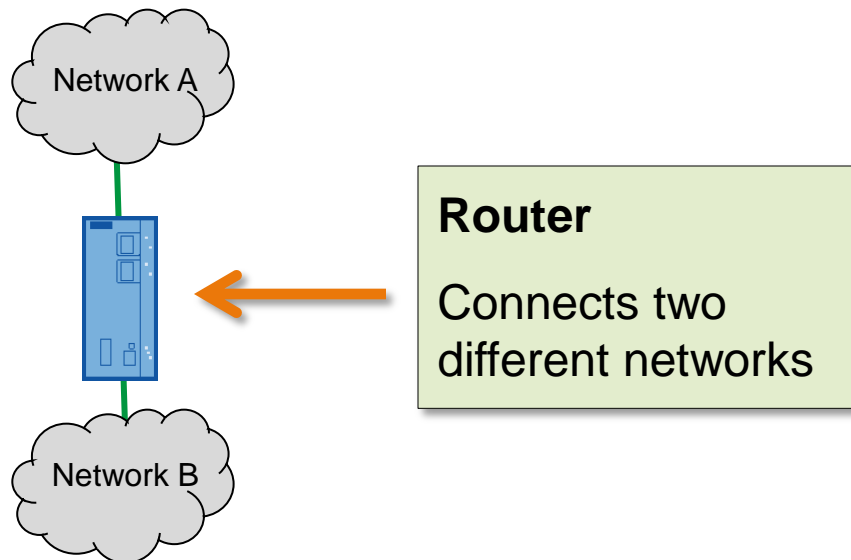


### Did you know?

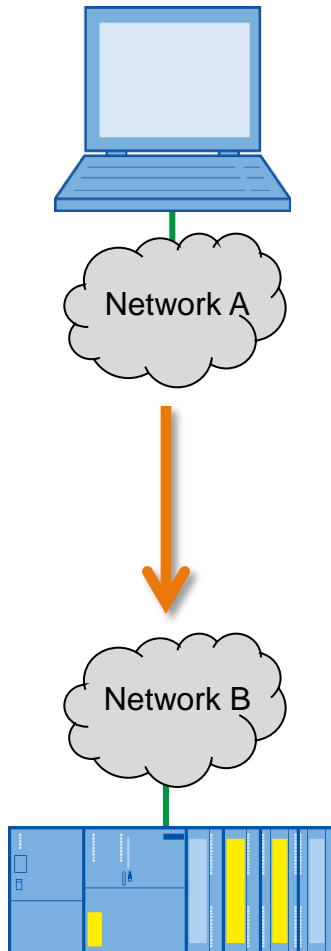
Most local networks will not need to change to use IPV6 addresses in the near future

# Routers

- Used to connect two different networks or subnet together



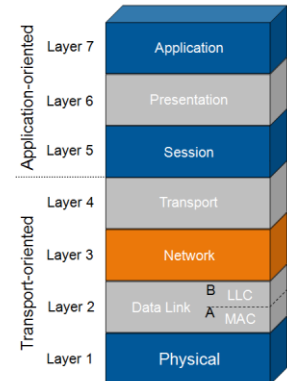
# Router example



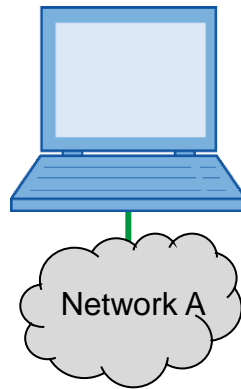
192. 168. 1. 144  
255. 255. 255. 0

A laptop in network A wants to talk to a PLC in network B

192. 200. 1. 28  
255. 255. 255. 0



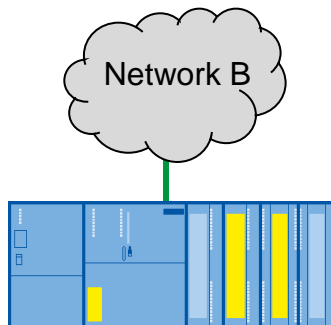
# Router example



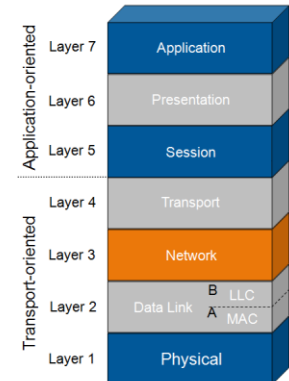
192.168.1.144  
255.255.255.0



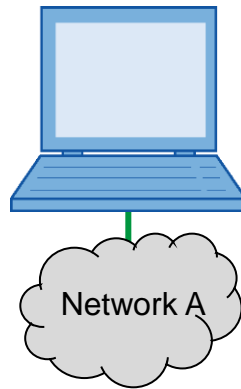
The laptop is a member of the 192.168.1.xxx subnet



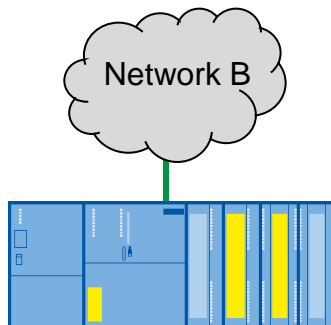
192.200.1.28  
255.255.255.0



# Router example

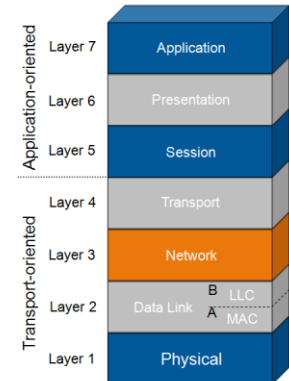


192. 168. 1. 144  
255. 255. 255. 0

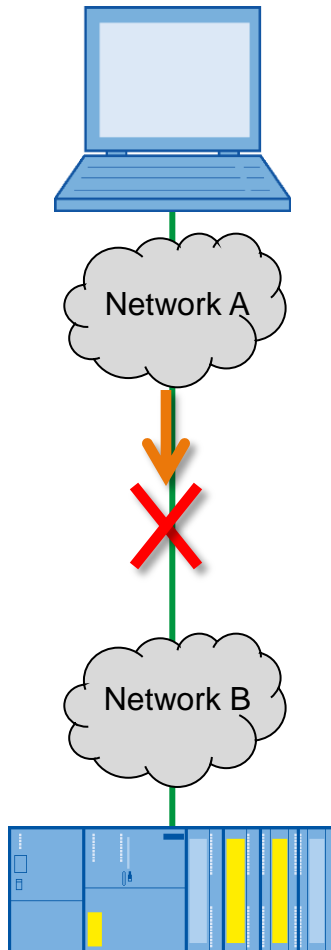


**192. 200. 1. 28**  
255. 255. 255. 0

The PLC is a member of the 192.200.1.xxx subnet



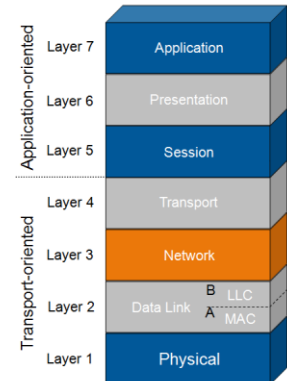
# Router example



**192. 168. 1. 144**  
**255. 255. 255. 0**

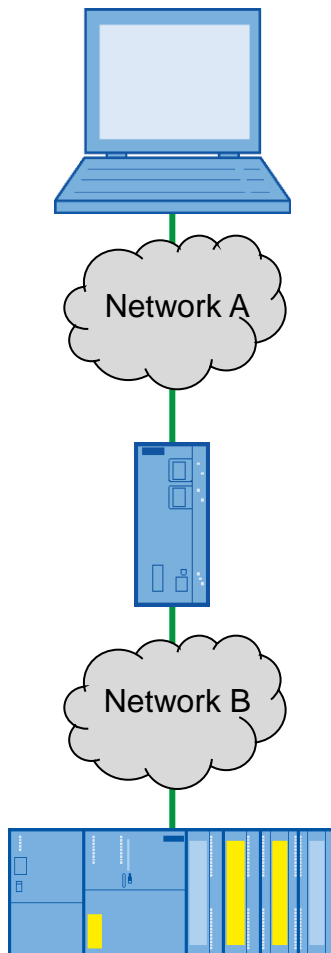
Connecting the two networks together does not solve the problem. The device addresses and subnet masks still separate the network traffic

**192. 200. 1. 28**  
**255. 255. 255. 0**





# Router example



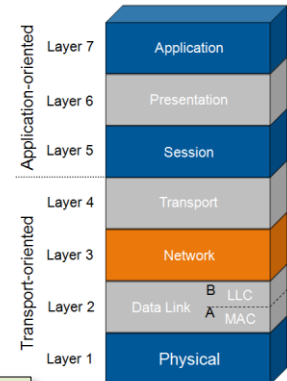
192. 168. 1. 144  
 255. 255. 255. 0  
**192. 168. 1. 1 (Gateway)**

**192. 168. 1. 1**  
**255. 255. 255. 0**

**192. 200. 1. 1**  
**255.255. 255. 0**

192. 200. 1. 28  
 255. 255. 255. 0  
**192. 200. 1. 1 (Router)**

Adding a router and configuring it properly will allow the device in network A and network B to talk



## Why Ethernet for Automation networks?

- Ethernet's proven track record make it a sounds choice for Automation field buses now and for the future
- Due to its open specifications it is
  - Widely available and understood
  - Reliable
  - Cost Effective
  - Will be around for a long time
- Multiple transmission mediums available for different applications
  - Copper
  - Fiber
  - Wireless

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